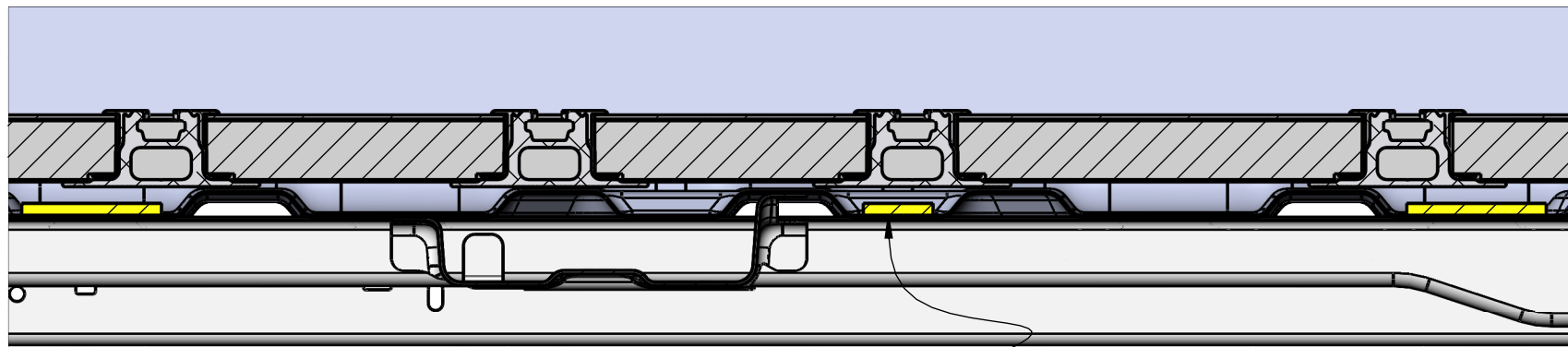
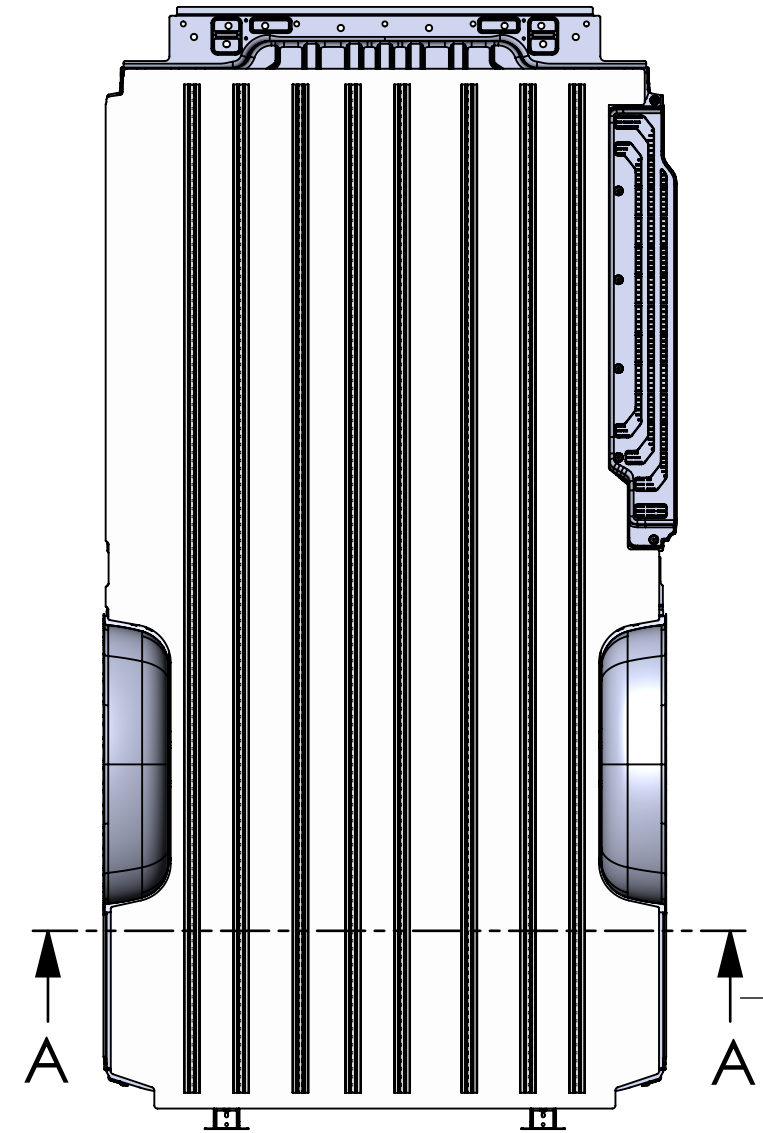
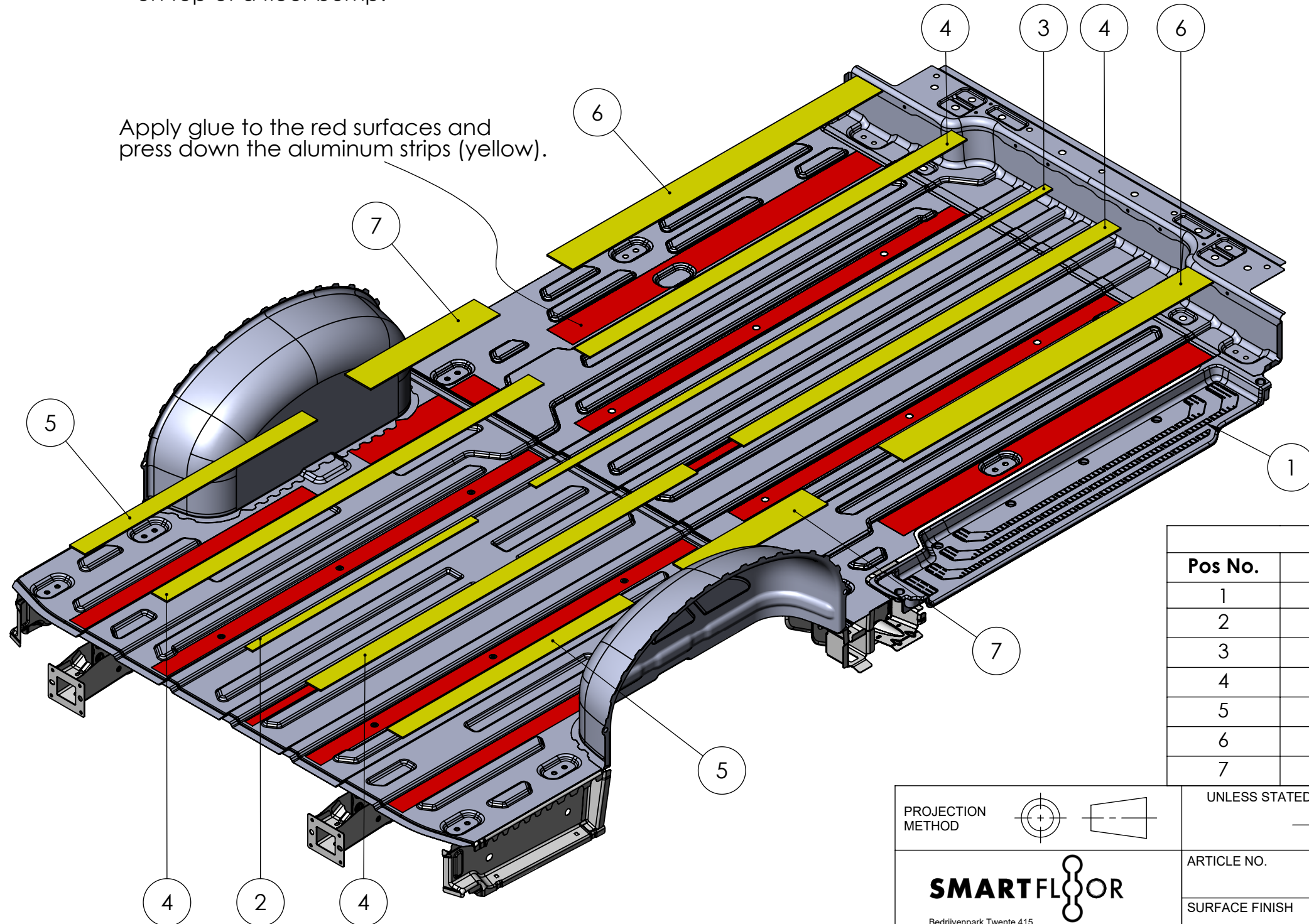




SECTION A-A
SCALE 1 : 3

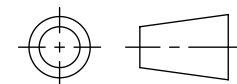
Make sure all aluminum strips are supporting the Airlines.
No aluminum strips necessary when Airline lays centered
on top of a floor bump.

Apply glue to the red surfaces and
press down the aluminum strips (yellow).



Bill of Material		
Pos No.	Description	QTY.
1	VW Crafter / MAN TGE L3	1
2	Aluminum strip 875x30x5mm	1
3	Aluminum strip 2000x30x5mm	1
4	Aluminum strip 1460x60x5mm	4
5	Aluminum strip 900x60x5mm	2
6	Aluminum strip 1200x100x5mm	2
7	Aluminum strip 500x100x5mm	2

PROJECTION
METHOD



UNLESS STATED OTHERWISE:

DRAWN

NS

DATE

17-6-2024

CHECKED

RM

SCALE

1:13

SMARTFLOOR

Bedrijvenpark Twente 415
7802 KM Almelo
T +31 (0)546 45 55 65

I www.smartfloor.nl
info@smartfloor.nl

Without written permission of Smartfloor nothing may be
duplicated from these drawings or be exposed to thirds.

ARTICLE NO.

TITLE
Glue surfaces VW Crafter/MAN TGE

REV.

-

SURFACE FINISH

-

COLOR

-

DRAWING NO.

I_010199-A016

A3

DIMENSIONS IN MILLIMETERS

APPROXIMATE WEIGHT

124713.7 gr.

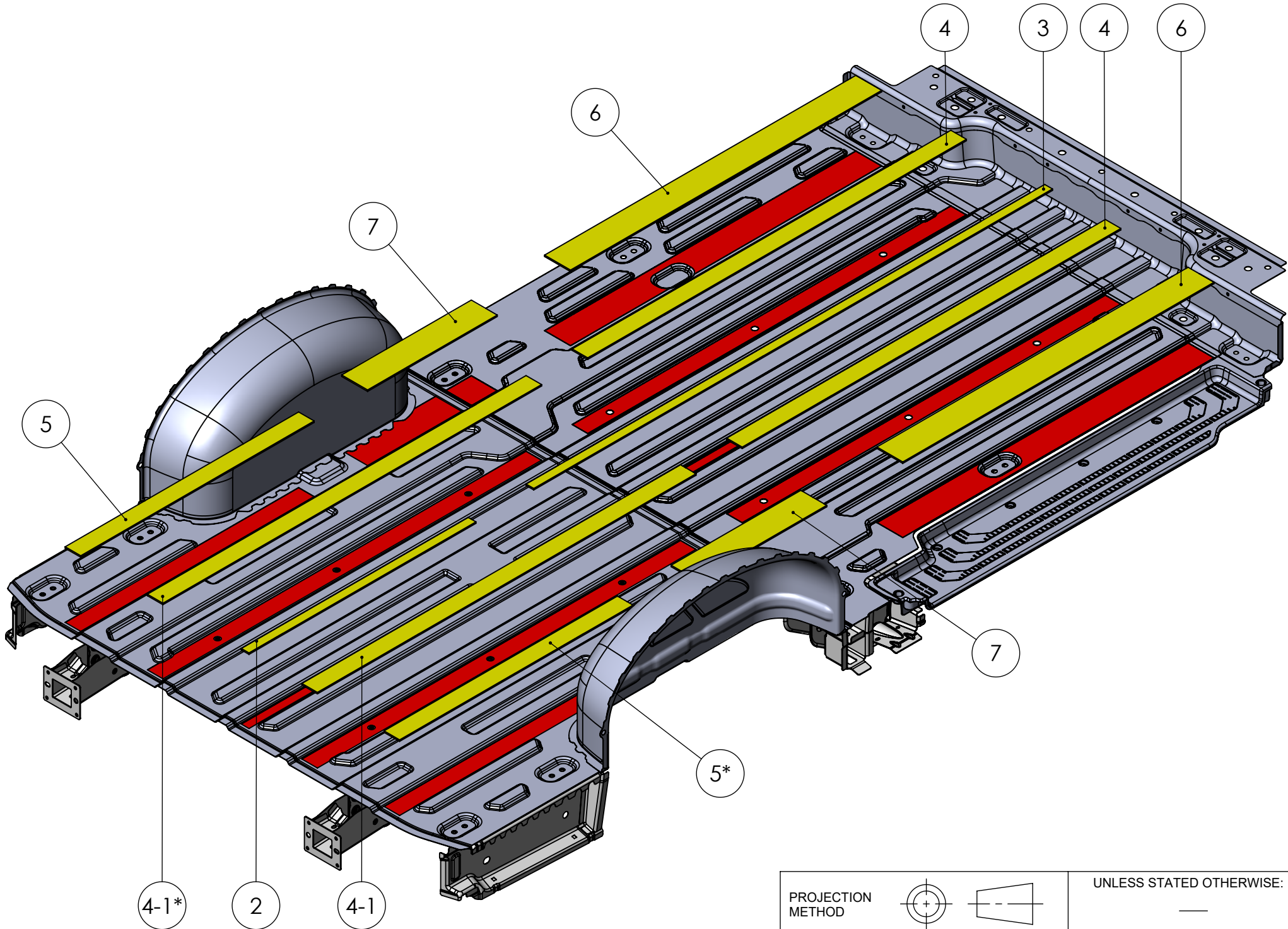
SHEET 1 OF 5

REVISION TABLE

REV.	DESCRIPTION	REV. DATE	DRAWN
-	-	-	-

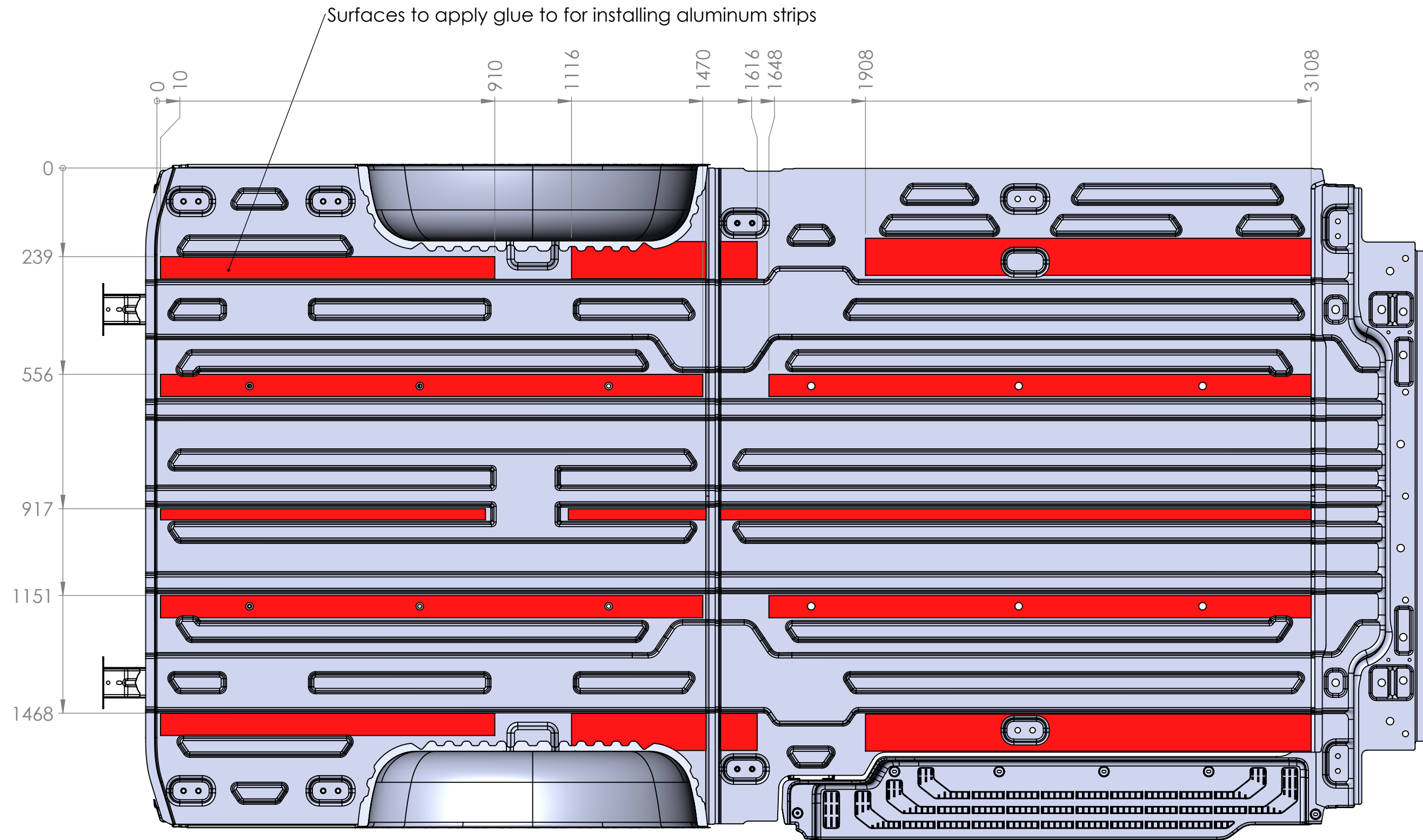
Vehicle Length	Length Pos 2	Length Pos 3	Length Pos 4	Length Pos 4-1*	Length Pos 5	Length Pos 6	Length Pos 7
L3	875mm	2000mm	1460mm	1460mm	900mm	1200mm	500mm
L4	875mm	2850mm	1460mm	2310mm	900mm	1200mm	1350mm

For AL1 lift version floor: Pos 4-1* and Pos 5* = length - 250mm

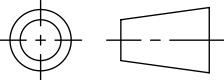


REVISION TABLE			
REV.	DESCRIPTION	REV. DATE	DRAWN
-	-	-	-

PROJECTION METHOD		UNLESS STATED OTHERWISE:		DRAWN	NS	DATE	17-6-2024	
		—		CHECKED	RM	SCALE	1:13	
 Bedrijvenpark Twente 415 7602 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.		ARTICLE NO.			TITLE			REV.
		-			Glue surfaces VW Crafter/MAN TGE			-
		SURFACE FINISH			DRAWING NO.			A3
		COLOR			I_010199-A016			
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT			124713.7 gr.		SHEET 2 OF 5	



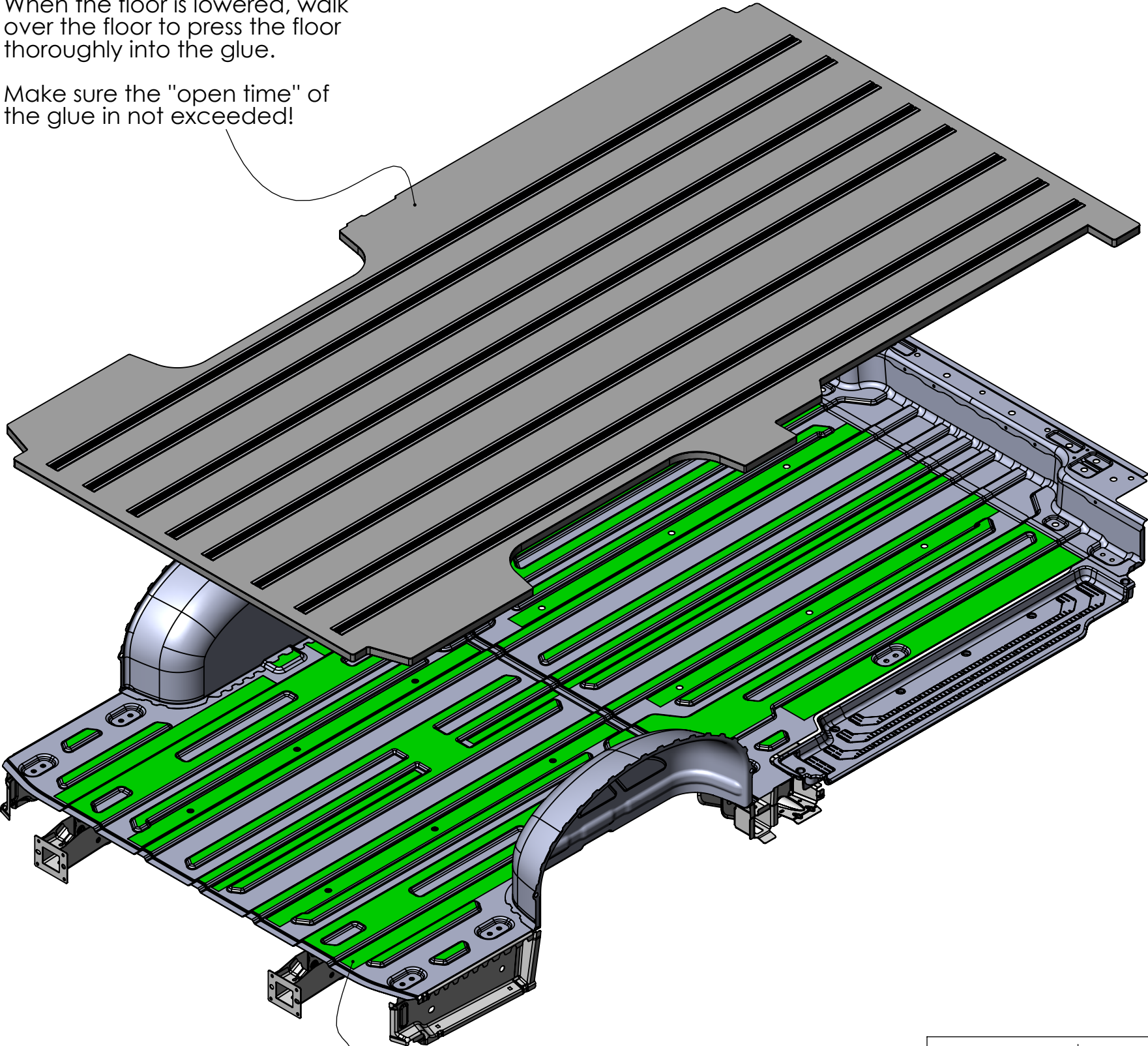
REVISION TABLE			
REV.	DESCRIPTION	REV. DATE	DRAWN
-	-		

PROJECTION METHOD  SMARTFLOOR Bedrijvenpark Twente 415 7802 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.	UNLESS STATED OTHERWISE: —		DRAWN NS	DATE 17-6-2024
			CHECKED RM	SCALE 1:11
	ARTICLE NO. -		TITLE Glue surfaces VW Crafter/MAN TGE	
	SURFACE FINISH -		REV. -	
COLOR -		DRAWING NO. I_010199-A016		A3
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT 124713.7 gr.		SHEET 3 OF 5

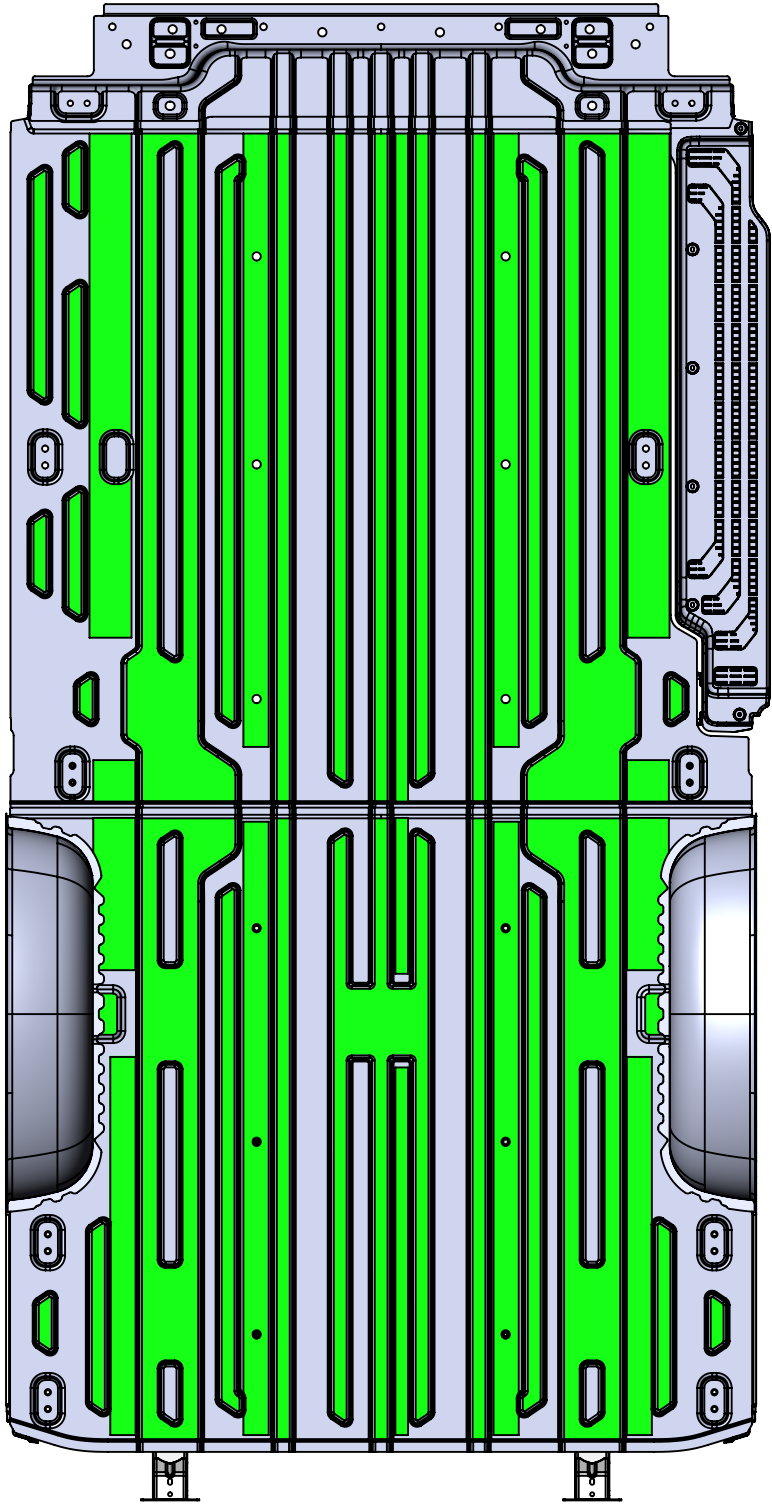
After applying glue, slowly lower
down the floor onto the glue.

When the floor is lowered, walk
over the floor to press the floor
thoroughly into the glue.

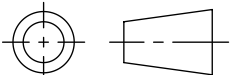
Make sure the "open time" of
the glue is not exceeded!



Apply glue on all top surfaces.
(Green highlighted surfaces)



REVISION TABLE			
REV.	DESCRIPTION	REV. DATE	DRAWN
-	-	-	-

PROJECTION METHOD		UNLESS STATED OTHERWISE:	DRAWN	NS	DATE	17-6-2024
		—	CHECKED	RM	SCALE	1:15
 Bedrijvenpark Twente 415 7802 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.	ARTICLE NO.	-	TITLE			REV.
	SURFACE FINISH	-	Glue surfaces VW Crafter/MAN TGE			-
	COLOR	-	DRAWING NO.			A3
			I_010199-A016			
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT		124713.7 gr.		SHEET 4 OF 5

Smartfloor Revolution

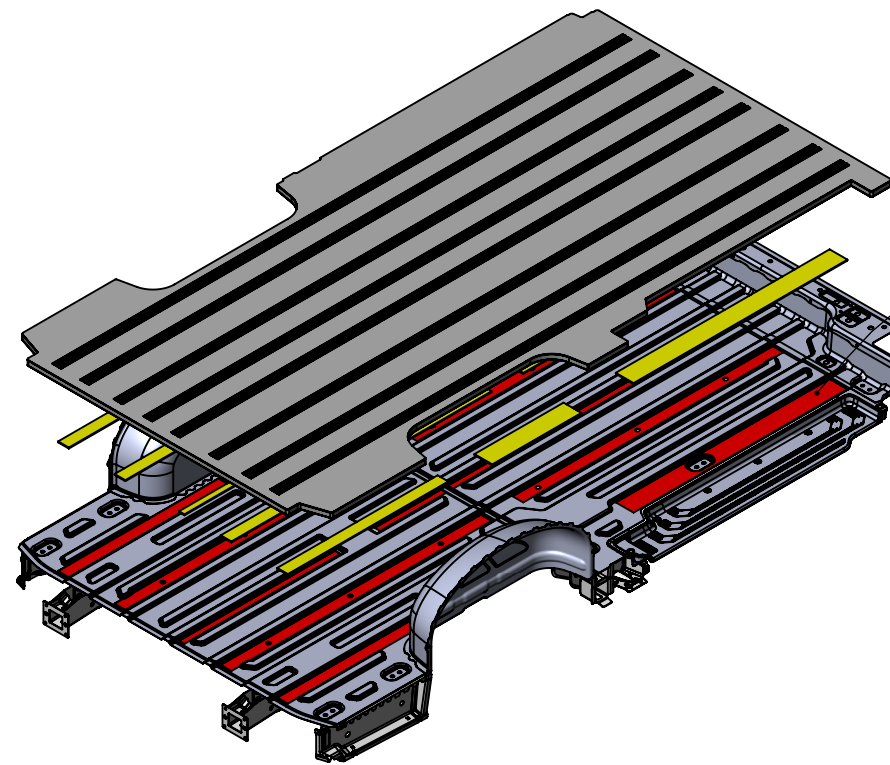
Step 1 - Step 2; Clean bottom of Revolution floor and bottom of Airline, after cleaning apply primer on these surfaces.

Step 1 - Step 2 - Step 3; Clean all sides of aluminum strips, apply primer on the top and bottom, apply glue.

Aluminum strips

Step 1 - Step 2 - Step 3; Clean the vehicle with cleaner, apply primer, apply glue.

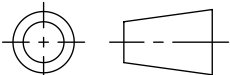
Vehicle



See sheet 1 till 4 for specific glueing positions.

Step 1; Clean all surfaces with cleaner, use Sika Cleaner P.
Step 2; Apply primer to all surfaces that will be glued, use Sika Primer 207
Step 3; Apply glue, use Sikaflex 268 or Sikaflex 268 Power Cure.
Approx: 2x 600ml Sikaflex / m2

REVISION TABLE			
REV.	DESCRIPTION	REV. DATE	DRAWN
-	-	-	-

PROJECTION METHOD		UNLESS STATED OTHERWISE: —	DRAWN	NS	DATE	17-6-2024
			CHECKED	RM	SCALE	1:12
 Bedrijvenpark Twente 415 7602 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.	ARTICLE NO.	-	TITLE			REV.
	SURFACE FINISH	-	Glue surfaces VW Crafter/MAN TGE			-
	COLOR	-	DRAWING NO.			A3
		I_010199-A016				
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT		124713.7 gr.		SHEET 5 OF 5