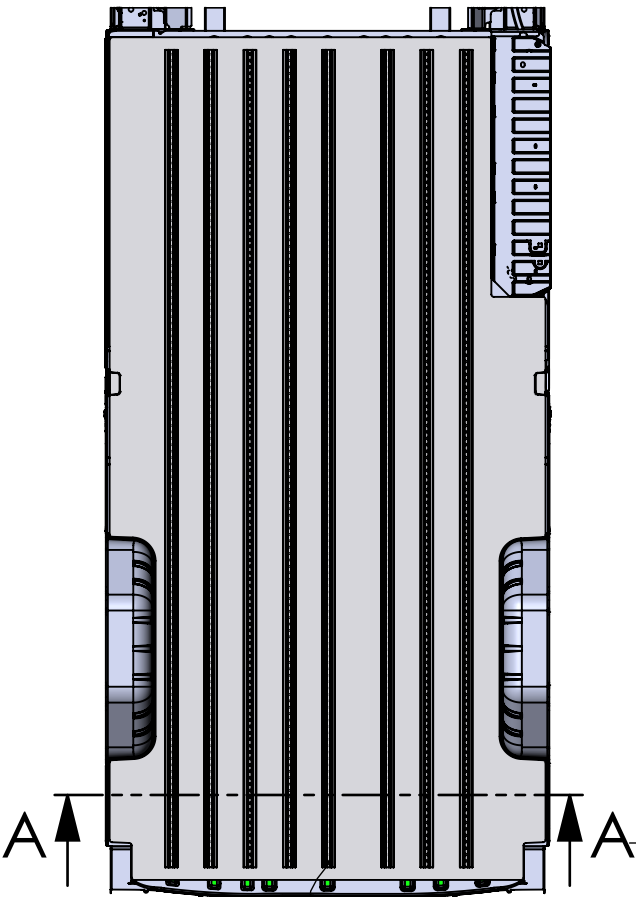
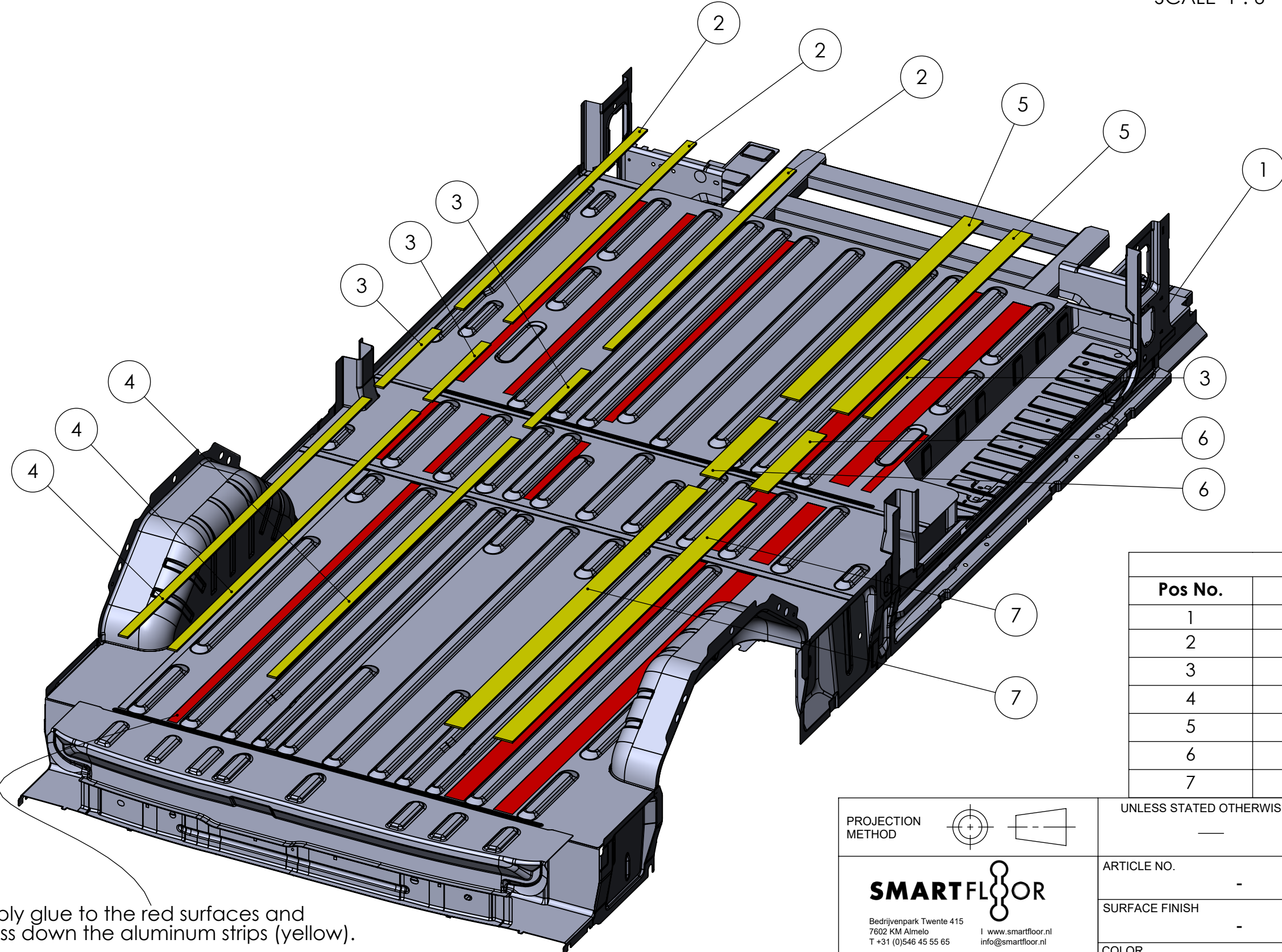


Make sure all aluminum strips are supporting the Airlines.
No aluminum strip necessary when Airline lays centered on top of a floor bump.

SECTION A-A
SCALE 1 : 6

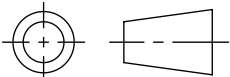


Dryfit the floor inside the vehicle to make sure it fits properly.



Apply glue to the red surfaces and press down the aluminum strips (yellow).

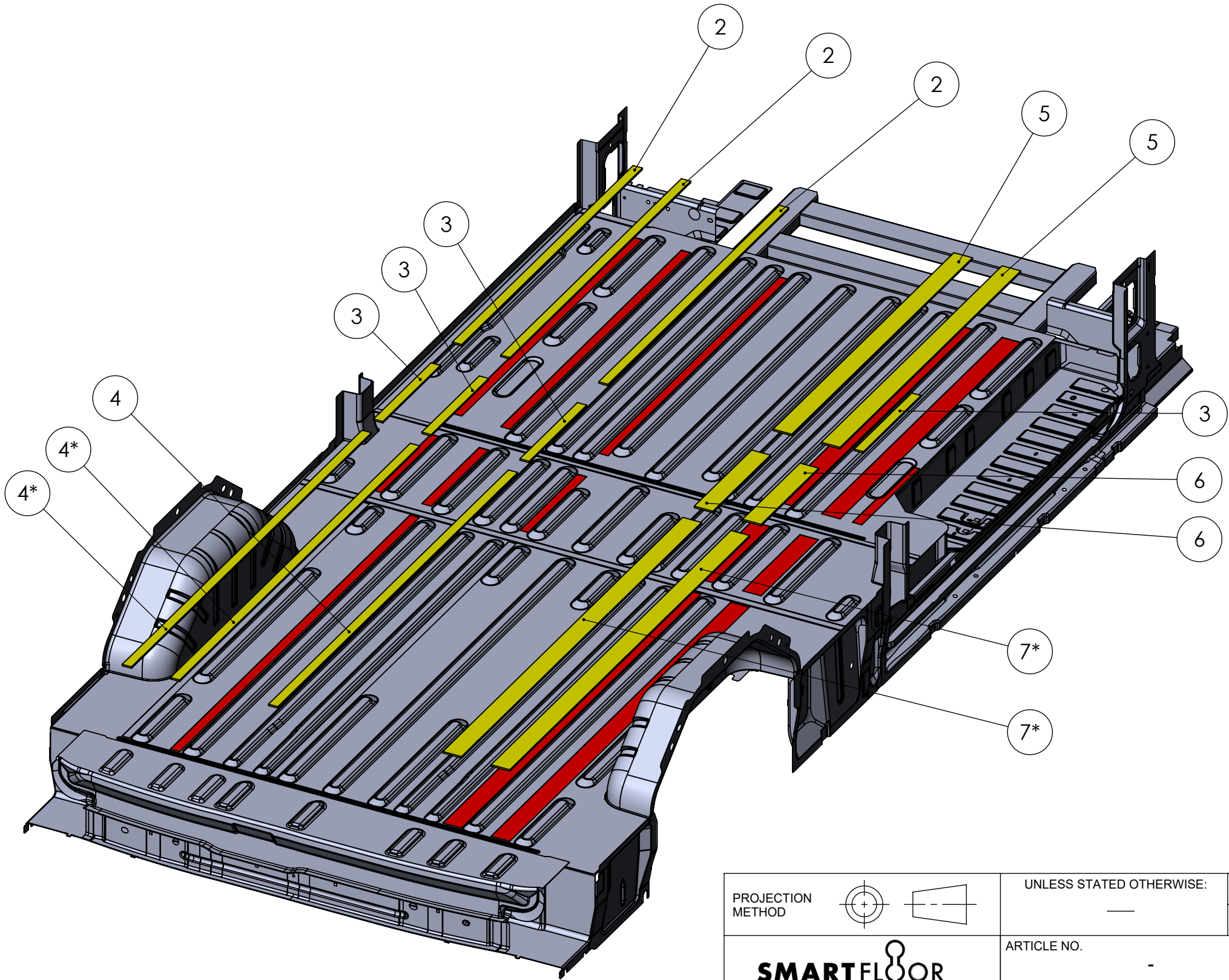
Bill of Material		
Pos No.	Description	QTY.
1	Ford Transit L3	1
2	Aluminum strip 1100x30x5mm	3
3	Aluminum strip 350x30x5mm	4
4	Aluminum strip 1460x30x5mm	3
5	Aluminum strip 1100x60x5mm	2
6	Aluminum strip 350x60x5mm	2
7	Aluminum strip 1460x60x5mm	2

PROJECTION METHOD		UNLESS STATED OTHERWISE: —		DRAWN	NS	DATE	12-9-2025
				CHECKED	PH	SCALE	1:12
 Bedrijvenpark Twente 415 7602 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.		ARTICLE NO. —		TITLE Glue surfaces Ford Transit			REV. 01
		SURFACE FINISH —					
		COLOR —		DRAWING NO. I_010199-A013_01			A3
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT			151208.9 gr.		SHEET 1 OF 5

Aluminum strip lengths:

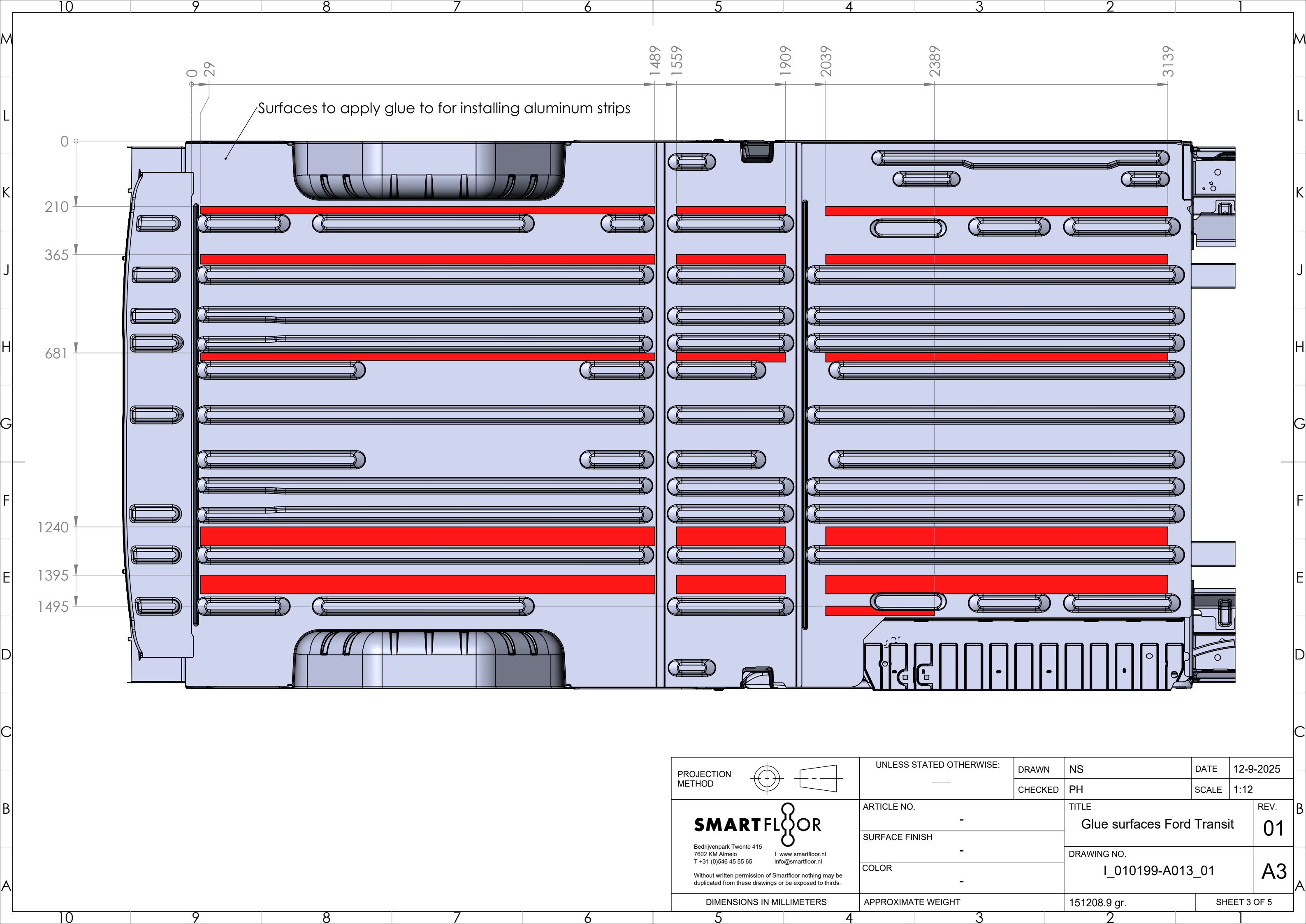
Vehicle Length	Length Pos 2	Length Pos 3	Length Pos 4	Length Pos 5	Length Pos 6	Length Pos 7
L2	1100mm	x	1460mm	1100mm	x	1460mm
L3	1100mm	350mm	1460mm	1100mm	350mm	1460mm
L4	1100mm	350mm	2150mm	1100mm	350mm	2150mm

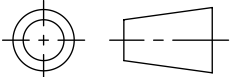
For AL1 lift version floor: Pos 4* and Pos 7* = length - 290mm



REVISION TABLE			
REV.	DESCRIPTION	REV. DATE	DRAWN
01	Changes to table alu strips	12-9-2025	NS

PROJECTION METHOD		UNLESS STATED OTHERWISE: —		DRAWN	NS	DATE	12-9-2025
				CHECKED	PH	SCALE	1:13
 Bedrijvenpark Twente 415 7602 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.		ARTICLE NO. —			TITLE Glue surfaces Ford Transit		REV. 01
		SURFACE FINISH —					
		COLOR —			DRAWING NO. I_010199-A013_01		A3
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT			151208.9 gr.		SHEET 2 OF 5

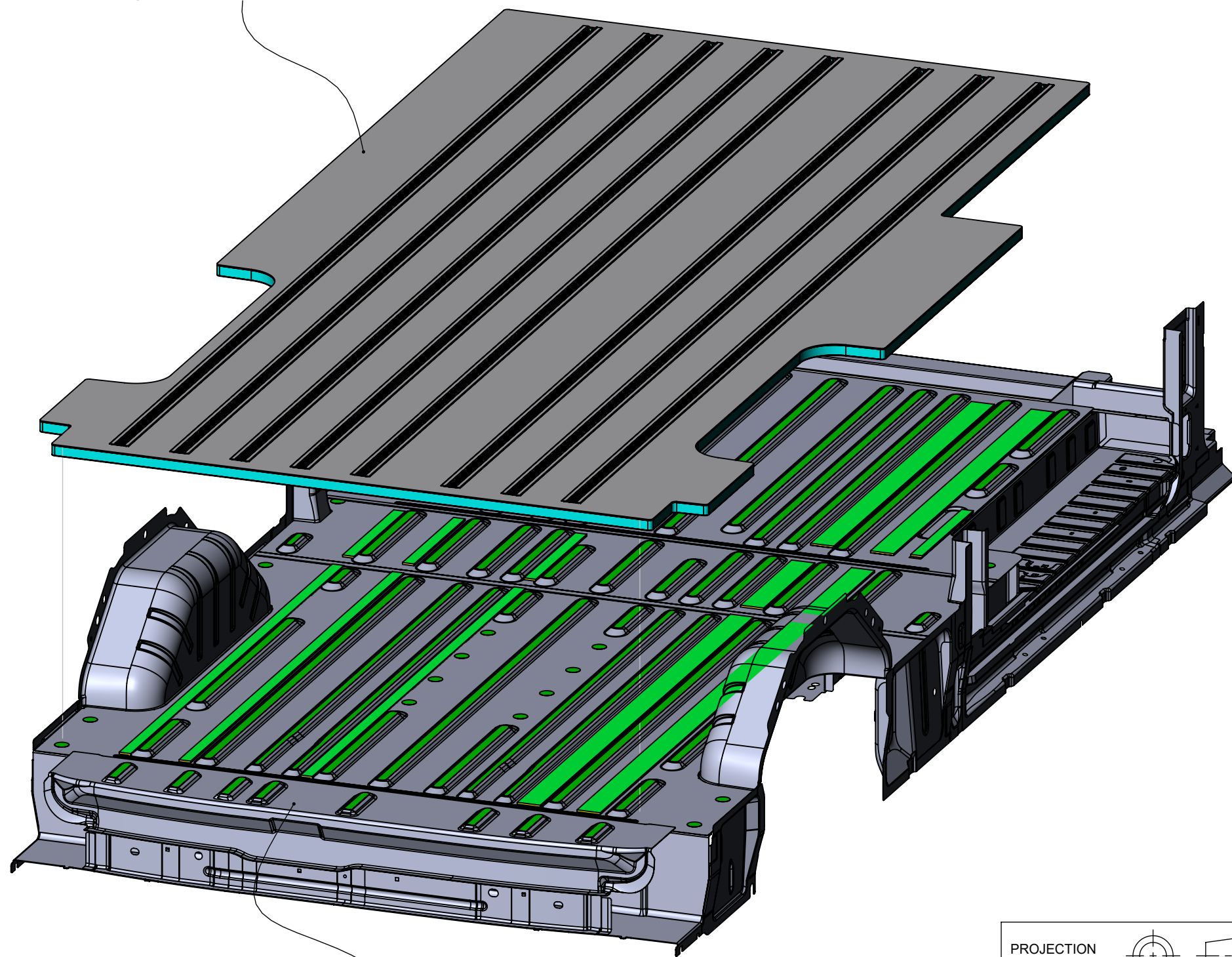


PROJECTION METHOD		UNLESS STATED OTHERWISE:	DRAWN	NS	DATE	12-9-2025
		—	CHECKED	PH	SCALE	1:12
 SMARTFLOOR Bedrijvenpark Twente 415 7602 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.	ARTICLE NO.		TITLE Glue surfaces Ford Transit			REV. 01
	-					
	SURFACE FINISH		DRAWING NO. I_010199-A013_01			A3
	-					
COLOR						
-						
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT		151208.9 gr.		SHEET 3 OF 5

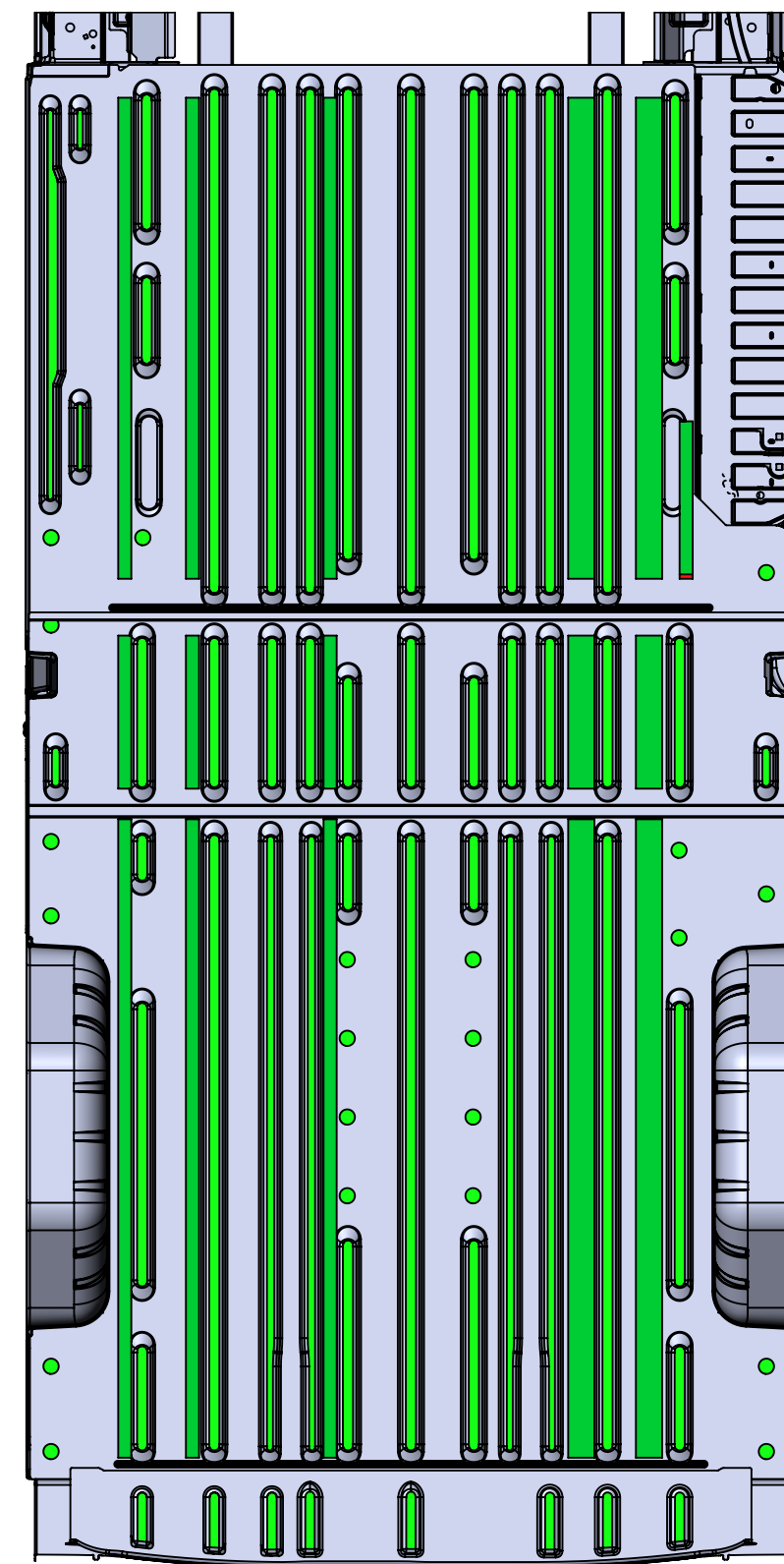
After applying glue, slowly
lower down the floor onto the glue.

When the floor is lowered,
walk over the floor to press
the floor thoroughly into the glue.

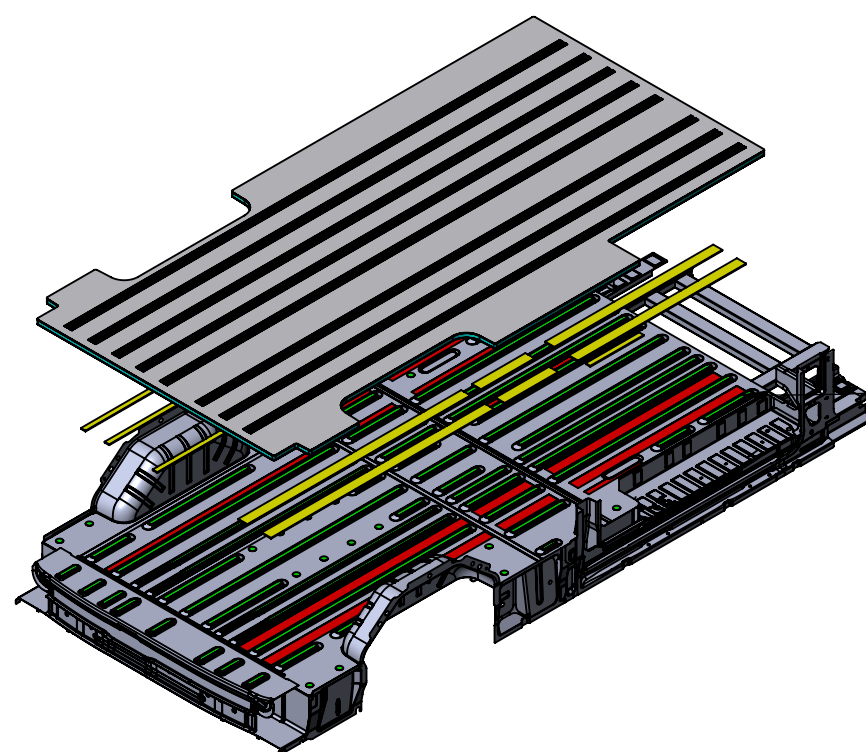
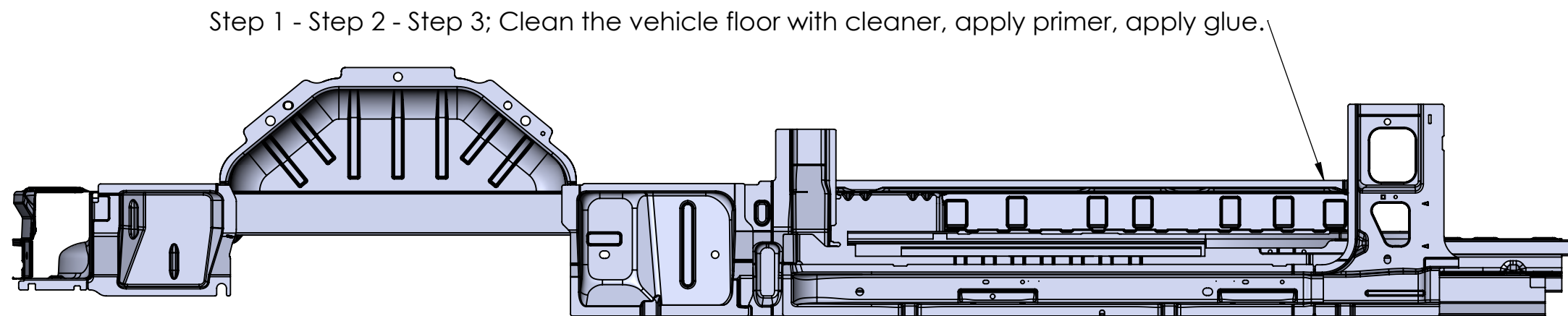
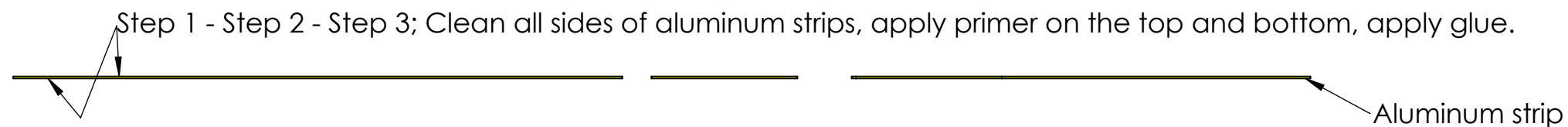
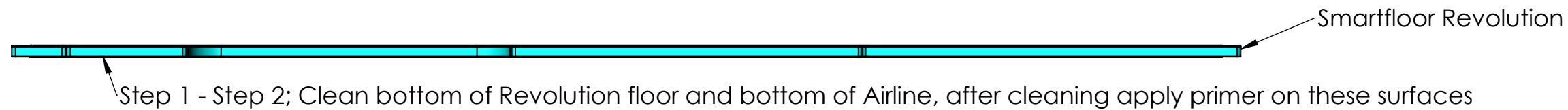
Make sure the "open time"
of the glue is not exceeded!



Apply glue on all top surfaces and at the circles.
(Green highlighted surfaces)



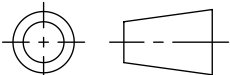
PROJECTION METHOD		UNLESS STATED OTHERWISE:	DRAWN	NS	DATE	12-9-2025
			CHECKED	PH	SCALE	1:12
 Bedrijvenpark Twente 415 7802 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.	ARTICLE NO.		TITLE		REV.	
	-		Glue surfaces Ford Transit		01	
	SURFACE FINISH		DRAWING NO.		A3	
COLOR		-	I_010199-A013_01			
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT		151208.9 gr.		SHEET 4 OF 5



See sheet 1 till 4 for specific glueing positions.

Step 1; Clean all surfaces with cleaner, use Sika Cleaner P.
Step 2; Apply primer to all surfaces that will be glued, use Sika Primer 207
Step 3; Apply glue, use Sikaflex 268 or Sikaflex 268 Power Cure.

REVISION TABLE			
REV.	DESCRIPTION	REV. DATE	DRAWN
01	Changes to table alu strips	12-9-2025	NS

PROJECTION METHOD		UNLESS STATED OTHERWISE: —	DRAWN	NS	DATE	12-9-2025
			CHECKED	PH	SCALE	1:14
 Bedrijvenpark Twente 415 7602 KM Almelo T +31 (0)546 45 55 65 I www.smartfloor.nl info@smartfloor.nl Without written permission of Smartfloor nothing may be duplicated from these drawings or be exposed to thirds.	ARTICLE NO.	-	TITLE			REV.
	SURFACE FINISH	-	Glue surfaces Ford Transit			01
	COLOR	-	DRAWING NO.			A3
			I_010199-A013_01			
DIMENSIONS IN MILLIMETERS		APPROXIMATE WEIGHT		151208.9 gr.		SHEET 5 OF 5