

Please refer to the full installation manual for the complete necessary information

Fixed leg

Leg installation

1. Place the T-nuts double without the bolts into each rail. Check travel direction and identify the rear hole, when inserting the T-nuts (A).
2. Place the T-nuts single without the bolts into each rail.
3. Make sure that the leg is pointing towards the travel direction and with the bottom side beneath.
4. Align the holes of the leg with the T-nut holes and put the bolts with washers through.
5. Mount the bolts to the T-nuts underneath the leg.
6. Repeat step 3-5 and use the rail next to it for the other leg.



Spacing options leg widths:
Rail distance 156mm or 173mm.

7. Align both legs to each other.
8. Go to the next section and follow the seat installation steps, before securing the legs.



Secure the T-nuts with 25Nm after seat installation!

Seat installation

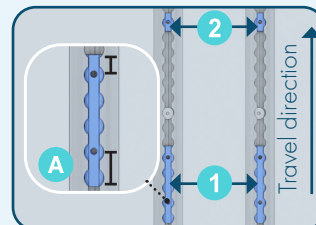
1. Remove the seat cushion of the chair.
2. Place the 2 crossing bars of the seat on top of the legs.
3. Place the 4 brackets over the 2 crossing bars of the seat frame (figure B).
4. Mount the brackets with the nuts, washers and bolts before securing them.
5. Secure the Fixed legs T-nuts with 25Nm.
6. Secure the brackets with 36Nm.
7. Reassemble the seat cushion back on the chair.



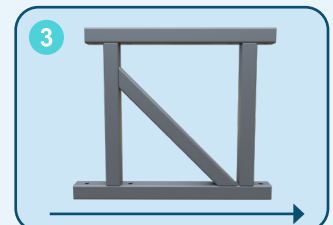
Mounting brackets tightening torque is 36Nm!



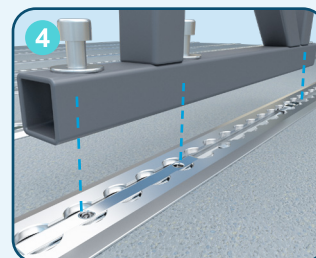
Mount the chair to the Fixed legs using the mounting brackets with hex M8x45 nuts and bolts of quality 10.9 or higher.



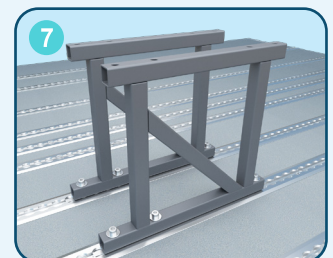
Top-view T-nuts without bolts



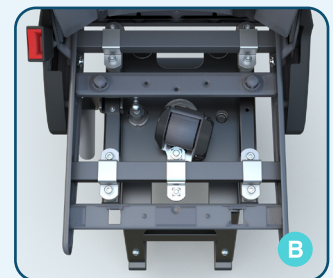
Fixed leg in travel direction



Leg alignment



Mounted Fixed legs



Top-view seat frame



Seat frame with mounted brackets



Cushion placement