



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika® Primer-206 G+P

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Nederland B.V.
Zonnebaan 56
3542 EG Utrecht
Nederland
Telephone : +31-30-2410120
Telefax : +31-30-2414482
E-mail address of person : EHS@nl.sika.com
responsible for the SDS

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.



	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H336	May cause drowsiness or dizziness.
Supplemental Hazard Statements	: EUH066	Repeated exposure may cause skin dryness or cracking.
Precautionary statements	: Prevention:	
	P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
	P233	Keep container tightly closed.
	P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
	P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
	Response:	
	P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
	P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- ethyl acetate
- Hexamethylene diisocyanate, oligomers
- Isophorondiisocyanate homopolymer

Additional Labelling

EUH204 Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
ethyl acetate	141-78-6 205-500-4 01-2119475103-46-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336	>= 40 - < 60



Hexamethylene diisocyanate, oligomers Contains: hexamethylene-di-isocyanate <= 0,49 %	28182-81-2 931-274-8	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	>= 5 - < 10
tris(p-isocyanatophenyl) thiophosphate Contains: chlorobenzene <= 1 %	4151-51-3 223-981-9 01-2119948848-16-XXXX	Acute Tox. 4; H302	>= 5 - < 10
Isophorondiisocyanate homopolymer Contains: 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate <= 0,49 %	53880-05-0 933-047-9 500-125-5 01-2119488734-24-XXXX	Skin Sens. 1B; H317 STOT SE 3; H335	>= 5 - < 10
xylene Contains: ethylbenzene <= 25 %	1330-20-7 215-535-7 01-2119488216-32-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 1 - < 2,5
Substances with a workplace exposure limit :			
n-butyl acetate	123-86-4 204-658-1 01-2119485493-29-XXXX	Flam. Liq. 3; H226 STOT SE 3; H336	>= 2,5 - < 5
2-methoxy-1-methylethyl acetate Contains: 2-methoxypropyl acetate <= 1 %	108-65-6 203-603-9 01-2119475791-29-XXXX	Flam. Liq. 3; H226 STOT SE 3; H336	>= 1 - < 2,5

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.



If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions
Excessive lachrymation
Erythema
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects
sensitising effects

May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Repeated exposure may cause skin dryness or cracking.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Water
High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.



SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.



Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethyl acetate	141-78-6	TWA	400 ppm 1.500 mg/m ³	DE TRGS 900
		STEL	400 ppm 1.468 mg/m ³	2017/164/EU
Further information	Indicative			
		TWA	200 ppm 734 mg/m ³	2017/164/EU
Further information	Indicative			
n-butyl acetate	123-86-4	TWA	62 ppm 300 mg/m ³	DE TRGS 900
xylene	1330-20-7	TWA	50 ppm 221 mg/m ³	2000/39/EC
		Further information	Identifies the possibility of significant uptake through the skin, Indicative	
		STEL	100 ppm 442 mg/m ³	2000/39/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		TLV-8hr	210 mg/m ³	NL WG
Further information	Skin notation			
		TLV-15 min	442 mg/m ³	NL WG
Further information	Skin notation			
2-methoxy-1-methylethyl acetate	108-65-6	TLV-8hr	550 mg/m ³	NL WG

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
 Eye wash bottle with pure water



- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Appearance : liquid
- Colour : black
- Odour : ester-like
- Odour Threshold : No data available
- pH : ca. 7
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : > 77 °C



Flash point	:	-4 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	11,5 %(V)
Lower explosion limit / Lower flammability limit	:	2,1 %(V)
Vapour pressure	:	99,9915 hPa
Relative vapour density	:	No data available
Density	:	ca. 1,02 g/cm ³ (20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	333 °C
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 10 mPa.s (20 °C)
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.



10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.
Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.
Avoid moisture.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Oxidizing agents
Peroxides

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity : LC50 (Rat): ca. 1.600 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Hexamethylene diisocyanate, oligomers:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity : Acute toxicity estimate: 1,5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

tris(p-isocyanatophenyl) thiophosphate:

Acute oral toxicity : LD50 Oral (Rat): > 675 mg/kg
Remarks: see user defined free text
Acute inhalation toxicity : LC50 (Rat): 5,721 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist



xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.700 mg/kg

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 23,4 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

2-methoxy-1-methylethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Skin corrosion/irritation

Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



Further information

Product:

Remarks : Toxicology data for the components
Information given is based on data on the components and
the toxicology of similar products.
Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Hexamethylene diisocyanate, oligomers:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

xylene:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 3,3 mg/l
Exposure time: 96 h

n-butyl acetate:

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 647,7 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered
to be either persistent, bioaccumulative and toxic (PBT), or
very persistent and very bioaccumulative (vPvB) at levels of
0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological infor- : There is no data available for this product.



mation

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 01 11* waste paint and varnish containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

- ADR : UN 1866
IMDG : UN 1866
IATA : UN 1866

14.2 UN proper shipping name

- ADR : RESIN SOLUTION
IMDG : RESIN SOLUTION
IATA : Resin solution

14.3 Transport hazard class(es)

- ADR : 3
IMDG : 3
IATA : 3

14.4 Packing group

- ADR
Packing group : II



Classification Code : F1
Hazard Identification Number : 33
Labels : 3
Tunnel restriction code : (D/E)

IMDG

Packing group : II
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo aircraft) : 364
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 353
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation : Not applicable



(Annex XIV)

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 61,06 %

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Contains a substance which is subject to the SZW-list of reproductive toxic substances (Ministry of Social Affairs and Employment). xylenes

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H226 : Flammable liquid and vapour.
H302 : Harmful if swallowed.
H304 : May be fatal if swallowed and enters airways.
H312 : Harmful in contact with skin.



- H315 : Causes skin irritation.
- H317 : May cause an allergic skin reaction.
- H319 : Causes serious eye irritation.
- H332 : Harmful if inhaled.
- H335 : May cause respiratory irritation.
- H336 : May cause drowsiness or dizziness.
- H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.

Full text of other abbreviations

- Acute Tox. : Acute toxicity
- Asp. Tox. : Aspiration hazard
- Eye Irrit. : Eye irritation
- Flam. Liq. : Flammable liquids
- Skin Irrit. : Skin irritation
- Skin Sens. : Skin sensitisation
- STOT RE : Specific target organ toxicity - repeated exposure
- STOT SE : Specific target organ toxicity - single exposure
- 2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
- 2017/164/EU : Commission Directive (EU) 2017/164 establishing a fourth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC, and amending Commission Directives 91/322/EEC, 2000/39/EC and 2009/161/EU
- DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.
- NL WG : Netherlands. Law on Labour conditions - Occupational Exposure Limits
- 2000/39/EC / TWA : Limit Value - eight hours
- 2000/39/EC / STEL : Short term exposure limit
- 2017/164/EU / STEL : Short term exposure limit
- 2017/164/EU / TWA : Limit Value - eight hours
- DE TRGS 900 / TWA : Time Weighted Average
- NL WG / TLV-8hr : Time Weighted Average
- NL WG / TLV-15 min : Short Term Exposure Limit
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- CAS : Chemical Abstracts Service
- DNEL : Derived no-effect level
- EC50 : Half maximal effective concentration
- GHS : Globally Harmonized System
- IATA : International Air Transport Association
- IMDG : International Maritime Code for Dangerous Goods
- LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
- LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
- MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
- OEL : Occupational Exposure Limit
- PBT : Persistent, bioaccumulative and toxic
- PNEC : Predicted no effect concentration
- REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg-



SVHC : istration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
vPvB : Substances of Very High Concern
: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2	H225
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H336

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

NL / EN