

Sika[®] Primer-206 G+P

Technical product data:

Chemical base	black pigmented solvent-based polyisocyanate solution
Colour	black
Density (DIN 51757)	1,0 kg/l approx.
Viscosity	70 mPas approx.
Flash point (DIN 51755)	-4°C
Application temperature	+10°C to +25°C
Drying time (23°C / 50% R.H.)	10 minutes to 24 hours at temperatures over 15°C 30 minutes to 24 hours at temperatures below 15°C
Storage	store in sealed container in a cool dry place
Shelf life	9 months
Transport	classified as a hazardous substance, Safety Data Sheet is available from Sika on request.

Description:

Sika[®] Primer-206 G+P is a black, moisture-curing liquid primer specifically formulated for the treatment of bond faces in direct glazing work prior to application of Sika[®] polyurethane direct glazing adhesives.

Areas of application:

Sika[®] Primer-206 G+P is used to give improved adhesion on glass and ceramic-coated glass in adhesive bonding applications. It can also be used to touch up scratches and other minor paint damage. Other substrates are plastics and some metals.

Method of application:

Shake the can of Sika[®] Primer-206 G+P very thoroughly until paint mixing ball is heard to rattle freely. Surfaces must be clean and free from all traces of dust and grease. Before applying Sika[®] Primer-206 G+P the bond faces should be cleaned with Sika[®] Activator.

The primer may be applied with a brush, primer applicator or other suitable implement.

Apply sparingly: a single thin coat of Sika[®] Primer-206 G+P is sufficient. Reseal container tightly immediately after use.
Coverage: 150 g per m² approx.

Important note:

Discard any primer that has gelled or separated.

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Further information:

Copies of the following publications are available on request:

- Sika Primer Chart
- Safety Data Sheet

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.