

If constructed as stipulated in this manual, the setup will comply with all EU directives.
 See TÜV report WE06134 for further details.

FIXED SEAT-BELT ANCHOR POINTS WITH SEAT-BELT RETRACTION UNIT

Mercedes Benz Sprinter/Volkswagen Crafter **without air-conditioning**



1) The positions of the seatbelt retractor and the upper belt point are free of choice along the indicated line for mounting. Make sure that the retractor and the upper belt point are as vertical as possible.



2) Remove the side trim.
 Remove the head lining.

Mounting of the seatbelt retractor



3a) The parts A+B+C+D are being used for mounting the seatbelt retractor to the bodywork of the vehicle.



3b) Mount the seatbelt retractor to the steel bar (A).



4a) Define with help of the metal bar the correct position for drilling the hole. Drill a hole of 10.5 mm in the bodywork of the vehicle.



4b) Cut a slot the size of the metal bar above the drilled hole of step 4a.

Mounting of the metal bar for the seatbelt retractor (E)



5a) Give the hole and the slot a anti corrosion treatment.

5b) Mount the metal bar with the seatbelt retractor to the body as shown in the picture.

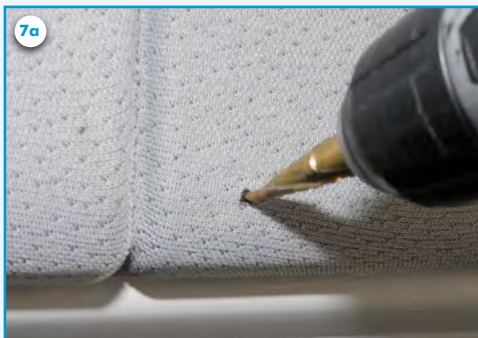


6a)

6b) Use the Countersunk screw (B) M10 x 20mm.



Mounting of the upper seatbelt anchorage point



7a) Drill a hole of 11 mm above the seatbelt retractor as straight as possible in the upper part of the bodywork above the window.

7b) Use the mounting plate to define the holes for the rivets. Drill the defined holes with a 4.2 mm drill.

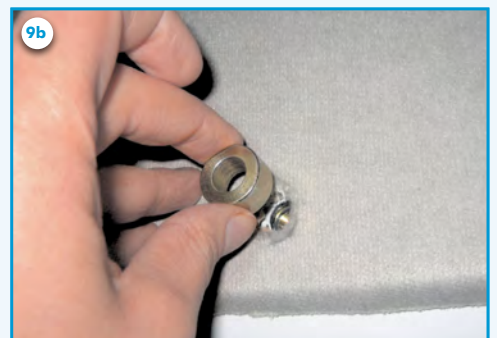


8a) Slide the mounting plate (E) through an exciting hole in the body. Line up the hole of the mounting plate with the hole which has just been drilled of 11 mm.

8b) Mount the mounting plate (E) with the matching bolt.



9a) Mount the rivets (F). Unscrew the bolt and mount the side trim and head lining. Use the provided spacers to clear the space between the bodywork and the side trim and headlining.



Mounting of the side trim with the seatbelt side trim cover



10a) Cut a rectangle hole of 35 x 64 mm in the side trim. Unscrew the upper seatbelt point and guide the seatbelt through the rectangular hole.

10b) Mount the seatbelt to the upper anchorage point.



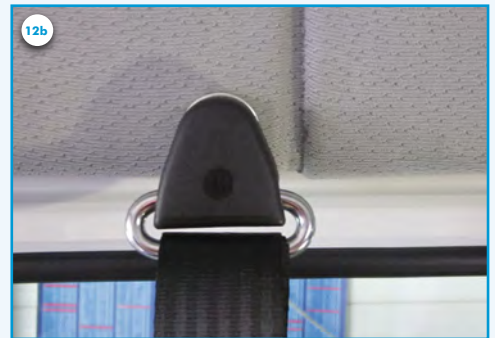
11a) Make a cut in the side trim seatbelt cover and slide it over the seatbelt.

11b) Mount the side trim seatbelt cover to the side trim.



12a) Mount the upper seatbelt point with the bolt (E).

12b) Mount the cover on the upper on the upper seatbelt point.



Mounting of the seatbelt tongue



13a) To prevent swinging of seat belts which are not in use a seatbelt tongue can be mounted. Drill two holes of 5.1 mm for mounting the seatbelt tongue (H). Mount the seatbelt tongue with the rivets (I). Bend the seatbelt tongue a little bit if necessary.

13b) Click the loose seatbelt to the seatbelt tongue.



