

If constructed as stipulated in this manual, the setup will comply with all EU directives.
 See TÜV report WE06134 for further details.

FIXED SEAT-BELT ANCHOR POINTS WITH SEAT-BELT RETRACTION UNIT

Ford Transit FD/RD (until start 2014)



1) The positions of the seatbelt retractor and the upper belt point are free of choice along the indicated line for mounting. Make sure that the retractor and the upper belt point are as vertical as possible.

2) Remove the side trim. Remove the head lining.



Mounting of the seatbelt retractor



3a) Drill a hole of 10.5 mm in the bodywork of the vehicle as shown.



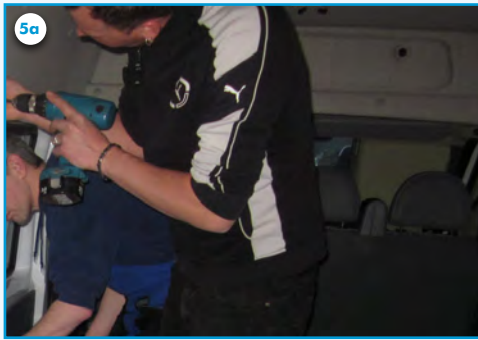
3b) Screw the metal bar (A) to the bodywork with screw (B) M10 x 20.



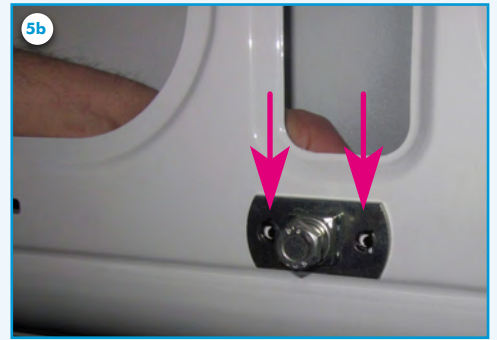
4) Mount the seatbelt retractor (C) with the hexagon bolt (D) to the metal bar (A).



Mounting of the upper seatbelt anchorage point (E)



5a) Drill a hole of 11 mm as straight as possible in a vertical line above the retractor. Drill the hole in the upper part of the body. Above a window as shown in the picture.



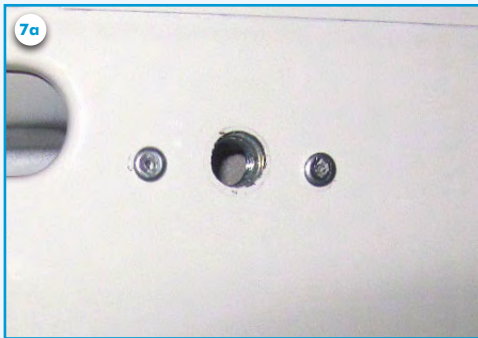
5b) Use the upper seatbelt point mounting plate (E) for defining the holes for the rivets. Drill the two holes for the rivets with a diameter of 4.2 mm.



6a) Slide the upper seatbelt mounting plate (E) through an existing hole and line up the holes.



6b) Screw the bolt of the seatbelt anchorage point in the upper seatbelt mounting plate (E) so it won't fall down.



7) Mount the upper seatbelt mounting plate (E) with the rivets. Remove the bolt of and mount the head lining. Use the distance spacers to overcome the space between the head lining and the body.



8a) Cut a rectangular hole of 35 x 64 mm in the side trim for letting the seatbelt go through.



8b) Un-screw the seatbelt from the upper seatbelt anchorage point and guide the seatbelt through the rectangular hole from step 8a and mount the side trim to the bodywork.



9) Make a cut in the seatbelt side trim cover (G) and let the seatbelt go through the cover. Mount the cover in the rectangular hole.



10) Mount the upper seatbelt point (K) to the upper seatbelt anchorage point.



Mounting of the seatbelt tongue

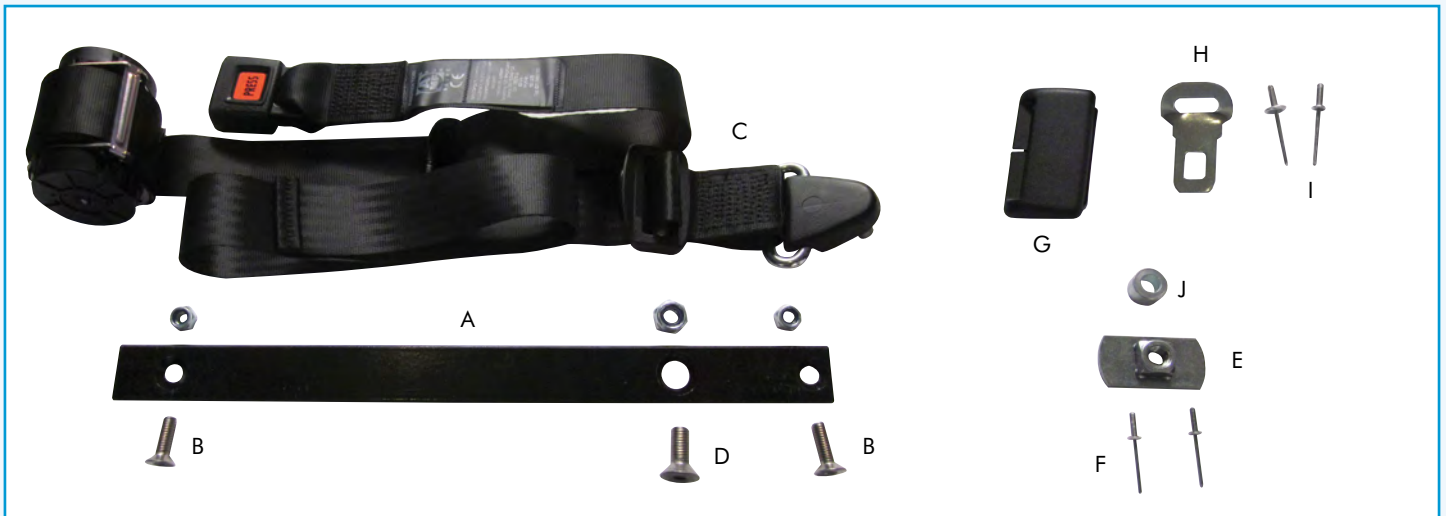


11a) To prevent swinging around of the seat belts a seatbelt tongue can be mounted in the body under the window. Drill two holes of 5.1 mm (H). Mount the seatbelt tongue with the rivets (I). If necessary the seatbelt tongue can be bent.

11b) Click the seatbelt onto the seatbelt tongue.



Mounting of the seatbelt retractor in FRONT of the wheel arch.



13a) Define the holes to drill with the metal bar (A). The metal bar should be mounted above the outflow opening of the air-conditioning.



13b) Make a slot hole.



14a) Mount the metal bar with the bolts (B) M8 x 20 mm.



14b) Mount the seatbelt retractor with bolt (D) M10 x 25 mm to the metal bar.

For further mounting of the seatbelt follow the steps 8a and further.

Mounting of the seatbelt retractor BEHIND the wheel arch



15) Drill a hole of 10.5 mm in the floor of the vehicle.



16) Mount the bracket (A) with the bolt (B) M10 x 130 mm to the floor of the vehicle.



17) Mount the seatbelt retractor (C) with the hexagon bolt M10 x 25 to the bracket.

For further mounting see step 8a and further.